# Document made available under the Patent Cooperation Treaty (PCT)

International application number: PCT/IL05/000348

International filing date:

28 March 2005 (28.03.2005)

Document type:

Certified copy of priority document

Document details:

Country/Office: GB

Number:

0407196.5

Filing date:

30 March 2004 (30.03.2004)

Date of receipt at the International Bureau: 27 May 2005 (27.05.2005)

Remark:

Priority document submitted or transmitted to the International Bureau in

compliance with Rule 17.1(a) or (b)







PCT/IL 20 05 / 00 03 4 8 08 MAY 2005

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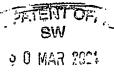
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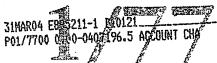
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3. Full name, address and postcode of the or of each applicant (underline all surnames)

MUL-T-LOCK TECHNOLOGIES LTD. P.O. BOX 637 Yavne 81104 Israel

08840316001

Patents ADP number (if you know it)

If the applicant is a corporate body, give the country/state of its incorporation

4. Title of the invention

Key Combination Element In Key Blank And Key

5. Name of your agent (if you have one)

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# KEY COMBINATION ELEMENT IN KEY BLANK AND KEY FIELD OF THE INVENTION

The present invention relates to locking apparatus generally and more particularly to a key combination element movably disposed in a key blank or key, and to locks actuated thereby.

#### BACKGROUND OF THE INVENTION

As is well known in the art, cylinder locks generally include a plug (also called tumbler) arranged for rotation in a lock cylinder housing. Plug pins are slidingly disposed in the plug and are arranged to move against driver pins, which are disposed in bores formed in the cylinder housing and are spring biased toward the axis of the plug rotation. Insertion of a properly cut key in a keyway provided in the plug moves the plug pins against the driver pins and aligns all the pins along a shear line defined by the plug outer circumference, thereby permitting rotation of the plug to cause operation of a latch or locking mechanism.

Cylinders locks are also known that are equipped with a movable element (e.g., pin) disposed in the key blade. An auxiliary locking pin is spring-loaded in the cylinder housing. Upon insertion of the key in the keyway, the movable element aligns with the auxiliary locking pin and interacts therewith to align with the shear line and permit rotation of the plug. Even if a would-be thief were to pick the key-cut combination of the key, he still would not defeat the lock without additionally aligning the movable element with the auxiliary locking pin. The latter action is very difficult without an authorized key, and thus the lock provides high security. Such locks are described, for example, in US Patents 5520035, 5784910 and 5839308 to Eizen et al., assigned to the assignee of the present application. These patents describe a key blank that includes a generally elongate shaft portion defining a key combination surface adapted to have formed thereon key cuts which define a key combination. The key blank includes a movable pin element retained within the elongate shaft portion. The movable pin element may be displaced in a single direction, outwardly from the key combination surface.

#### SUMMARY OF THE INVENTION

The present invention seeks to provide an improved key blank, key and lock, as is described more in detail hereinbelow.

There is thus provided in accordance with an embodiment of the present invention a key blank including a generally elongate shaft portion defining first and second

generally flat oppositely directed side surfaces, joined by edge surfaces, at least one of the first and second side surfaces cuttable to form key cuts that define a key combination surface, and at least one key combination element (e.g., a spring) movably disposed in the elongate shaft portion and adapted for touching a lock combination element disposed in a cylinder lock plug, wherein the at least one key combination element has inherent energy for applying an urging force against the lock combination element. The at least one key combination element may be capable of resiliently protruding outwards beyond both the first and second side surfaces

The key blank (and/or key made therefrom, and lock provided therefore) may include one or more of the following features. For example, the at least one key combination element may be pivotable about a pivot axis. The at least one key combination element may include a resilient arm disposed in a recess formed in the elongate shaft portion and capable of resiliently protruding outwards from the recess beyond at least one of the first and second side surfaces. For example, the at least one key combination element may include a pair of resilient arms extending from a common base which is pivotally mounted in an arcuate cutout extending from the recess, wherein the recess is formed with grooves radially emanating from the arcuate cutout, and wherein walls of the grooves define limits of angular motion of the resilient arms.

The at least one key combination element may include a plurality of interface surfaces for urging one or more lock combination elements.

# BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will be understood and appreciated more fully from the following detailed description, taken in conjunction with the drawings in which:

Figs. 1 and 2 are respective planar and sectional illustrations of a key blank with key cuts formed thereon to form a key, and including a key combination element movably disposed therein, constructed and operative in accordance with an embodiment of the present invention, Fig. 2 being taken along lines A-A in Fig. 1, wherein the key combination element is in a first position not protruding from the key (key blank);

Fig. 3A is a more detailed sectional illustration of the key combination element shown in Fig. 2, as indicated by the circle;

Fig. 3B is a detailed sectional illustration of a key combination element that has a plurality of interface surfaces for urging a plurality of lock combination elements, in accordance with an embodiment of the present invention;

Fig. 4 is a transverse sectional illustration of a cylinder lock, constructed and operative in accordance with an embodiment of the present invention, wherein lock elements of the cylinder lock have not yet been aligned along a shear line; and

Figs. 5 and 6 are respective longitudinal and transverse sectional illustrations of the cylinder lock of Fig. 4 with the key of Fig. 1 inserted in a keyway thereof, showing the orientation of the key combination element when the lock elements of the cylinder lock are aligned along the shear line, in accordance with an embodiment of the present invention.

#### DETAILED DESCRIPTION OF EMBODIMENTS

Reference is now made to Figs. 1 and 2, which illustrate a key blank 10 constructed and operative in accordance with an embodiment of the present invention. Key blank 10 may have a generally elongate shaft portion 12 extending along a longitudinal axis 13 and defining first and second generally flat oppositely directed side surfaces 14 and 16, joined by edge surfaces 18. Either one or both of first and second side surfaces 14 and 16 may have key cuts 20 formed thereon that define a key combination surface, thereby forming a key 22. The key cuts 20 may be cut for interfacing any kind of lock pins, such as telescoping lock pins, as is well known in the art. The key blank 10 (which became key 22) may have a key head 24.

The key 22/key blank 10 (herein simply "key 22") may define a reversible key, wherein both planar surfaces 14 and 16 constitute key combination surfaces.

In accordance with an embodiment of the present invention, one or more key combination elements 26 are movably disposed in key 22. By "key combination" it is meant that key combination element 26 is capable of touching a lock combination element disposed in a cylinder lock tumbler to bring about alignment with a shear line, as is described hereinbelow.

Different oppositely-directed key combination elements 26 might have different configurations. In such a case, depending on the orientation of the key 22, it is possible to operate two different and mutually exclusive master key systems, each of which is operated by a different pin element configuration.

Reference is additionally made to Fig. 3A. Key combination element 26 may include one or more resilient arms 28, for example, made of spring metal. In the non-limiting illustrated embodiment, key combination element 26 includes a pair of resilient arms 28 extending from a common arcuate base 30, which is pivotally mounted in an arcuate cutout 32 extending from a recess 34 formed in elongate shaft portion 12. Recess

34 may be an aperture that extends through the thickness of the key 22. Key combination element 26 is capable of resiliently protruding outwards from the recess 34 beyond one or both of first and second side surfaces 14 and 16. In the non-limiting embodiment illustrated in Fig. 3A, key combination element 26 resiliently protrudes outwards beyond both first and second side surfaces 14 and 16.

Key combination element 26 has inherent potential energy or inherent energy for short, meaning that it has innate material properties for storing potential energy for applying an urging force against a lock combination element, as is described further below. In other words, the key combination element 26 is itself a biasing element operative to apply an urging force against the lock combination element. The key combination element 26 may apply the urging force against the lock combination element without help from any other force (such as from some spring) being applied to key combination element 26.

As mentioned previously, key combination element 26 is movably disposed in key 22. In the non-limiting illustrated embodiment, key combination element 26 is pivotable about a pivot axis 36 (the pivoting motion being indicated by arrows 38 in Fig. 3A). Pivot axis 36 (seen in Fig. 1, and perpendicular to the drawing sheet in Fig. 3A) is generally transverse to longitudinal axis 13 of shaft portion 12 and lies in a plane between first and second side surfaces 14 and 16. The plane of pivot axis 36 may be generally parallel to first and/or second side surfaces 14 and 16. Recess 34 may be formed with grooves 39 radially emanating from arcuate cutout 32, wherein the walls of grooves 39 define the limits of angular motion of resilient arms 28.

Reference is now made to Fig. 3B. In this non-limiting embodiment, the key combination element 26 may have a plurality of interface surfaces 59 that can contact and urge one or more lock combination elements. This may increase the number of key/lock combinations possible with the invention.

Reference is now made to Figs. 4-6, which illustrate a cylinder lock 40, constructed and operative in accordance with an embodiment of the present invention. Cylinder lock 40 may comprise a cylinder lock housing 44 and a plug 46, which is arranged for rotation in housing 44 and has a keyway 42.

Cylinder lock 40 may comprise elements common in any conventional cylinder lock. Briefly, as is well known in the art, plug pins 48 (Fig. 4) may be slidingly disposed in plug 46 and arranged to move against driver pins 50, which are disposed in bores formed in the cylinder lock housing 44 and may be spring biased, e.g., toward the axis of

the plug rotation. Insertion of key 22 in keyway 42 moves the plug pins 48 against the driver pins 50 and aligns all the pins along a shear line 52 (Fig. 6) defined by the plug outer circumference, thereby permitting rotation of the plug 46 to cause operation of a locking mechanism 55, e.g., a cam (Fig. 5).

In the present invention, the key combination element 26 is adapted for touching a lock combination element 54 disposed in plug 46. Lock combination element 54 may have any configuration, size and shape. In the non-limiting illustrated embodiment, lock combination element 54 comprises a first portion 56 that touches the key combination element 26 and a second portion 58 that touches one of the driver pins 50.

Figs. 5 and 6 illustrate the key 22 inserted in keyway 42, wherein the key combination element 26 pushes the lock combination element 54 against one of the driver pins 50, and causes alignment along the shear line 52. In this orientation, the key combination element 26 protrudes from the key 22.

The scope of the present invention includes both combinations and subcombinations of the features described hereinabove as well as modifications and variations thereof which would occur to a person of skill in the art upon reading the foregoing description and which are not in the prior art.

#### What is claimed is:

### 1. A key blank comprising:

a generally elongate shaft portion defining first and second generally flat oppositely directed side surfaces, joined by edge surfaces, at least one of said first and second side surfaces cuttable to form key cuts that define a key combination surface; and

at least one key combination element movably disposed in the elongate shaft portion and adapted for touching a lock combination element disposed in a cylinder lock plug, wherein said at least one key combination element has inherent energy for applying an urging force against the lock combination element.

- 2. The key blank according to claim 1, wherein said at least one key combination element is a spring.
- 3. The key blank according to claim 1 or claim 2, wherein said at least one key combination element is pivotable about a pivot axis.
- 4. The key blank according to any of the preceding claims, wherein said at least one key combination element comprises a resilient arm disposed in a recess formed in said elongate shaft portion and capable of resiliently protruding outwards from the recess beyond at least one of said first and second side surfaces.
- 5. The key blank according to any of the preceding claims, wherein said at least one key combination element comprises a plurality of interface surfaces for urging at least one lock combination element.
- 6. The key blank according to any of the preceding claims, wherein said at least one key combination element comprises a pair of resilient arms extending from a common base which is pivotally mounted in an arcuate cutout extending from said recess, and wherein said recess is formed with grooves radially emanating from the arcuate cutout, wherein walls of said grooves define limits of angular motion of said resilient arms.

# A key blank comprising:

a generally elongate shaft portion defining first and second generally flat oppositely directed side surfaces, joined by edge surfaces, at least one of said first and second side surfaces cuttable to form key cuts that define a key combination surface; and

at least one key combination element movably disposed in the elongate shaft portion and adapted for touching a lock combination element disposed in a cylinder lock plug, wherein said at least one key combination element is capable of resiliently protruding outwards beyond both said first and second side surfaces.

- 8. The key blank according to claim 7, wherein said at least one key combination element is a spring.
- 9. The key blank according to claim 7, wherein said at least one key combination element is pivotable about a pivot axis.

#### 10. A key comprising:

a generally elongate shaft portion defining first and second generally flat oppositely directed side surfaces, joined by edge surfaces, at least one of said first and second side surfaces being formed with key cuts that define a key combination surface; and

at least one key combination element movably disposed in the elongate shaft portion and adapted for touching a lock combination element disposed in a cylinder lock plug, wherein said at least one key combination element has inherent energy for applying an urging force against the lock combination element.

- 11. The key according to claim 10, wherein said at least one key combination element is pivotable about a pivot axis.
- 12. The key according to claim 10 or claim 11, wherein said at least one key combination element comprises a resilient arm disposed in a recess formed in said elongate shaft portion and capable of resiliently protruding outwards from the recess beyond at least one of said first and second side surfaces.

#### 13. A key comprising:

a generally elongate shaft portion defining first and second generally flat oppositely directed side surfaces, joined by edge surfaces, at least one of said first and second side surfaces being formed with key cuts that define a key combination surface; and

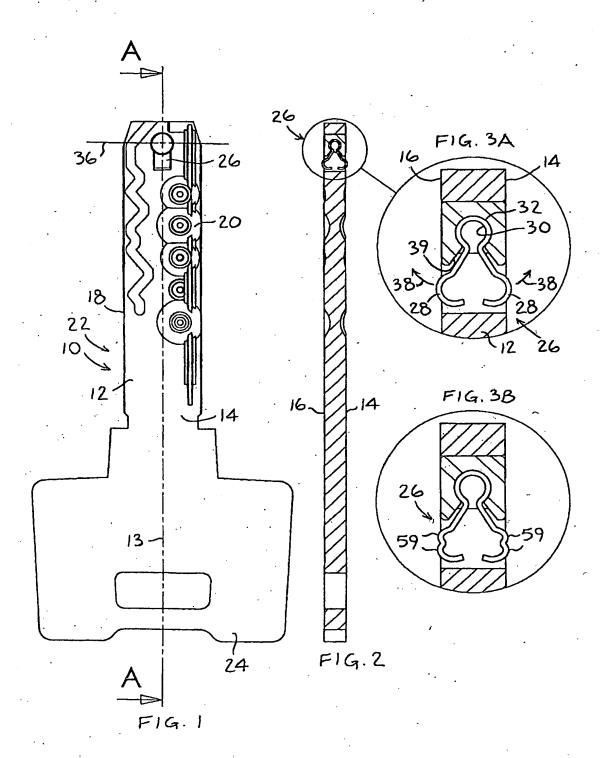
at least one key combination element movably disposed in the elongate shaft portion and adapted for touching a lock combination element disposed in a cylinder lock plug, wherein said at least one key combination element is capable of resiliently protruding outwards beyond both said first and second side surfaces.

- 14. The key according to claim 13, wherein said at least one key combination element comprises a spring.
- 15. The key according to claim 13 or claim 14, wherein said at least one key combination element is pivotable about a pivot axis.
- A lock comprising:
   a cylinder lock housing:

- a plug disposed in the cylinder lock housing, arranged for rotation relative thereto and having a keyway; and
- a key comprising a generally elongate shaft portion defining first and second generally flat oppositely directed side surfaces, joined by edge surfaces, at least one of said first and second side surfaces being formed with key cuts that define a key combination surface, wherein at least one key combination element is movably disposed in the elongate shaft portion and adapted for touching a lock combination element disposed in the plug, wherein said at least one key combination element has inherent energy for applying an urging force against the lock combination element.
- 17. The lock according to claim 16, wherein said at least one key combination element comprises a resilient arm disposed in a recess formed in said elongate shaft portion and capable of resiliently protruding outwards from the recess beyond at least one of said first and second side surfaces.
- 18. A lock comprising:
  - a cylinder lock housing;
- a plug disposed in the cylinder lock housing, arranged for rotation relative thereto and having a keyway; and
- a key comprising a generally elongate shaft portion defining first and second generally flat oppositely directed side surfaces, joined by edge surfaces, at least one of said first and second side surfaces being formed with key cuts that define a key combination surface, wherein at least one key combination element is movably disposed in the elongate shaft portion and adapted for touching a lock combination element disposed in a cylinder lock plug, wherein said at least one key combination element is capable of resiliently protruding outwards beyond both said first and second side surfaces.
- 19. The lock according to claim 18, wherein said at least one key combination element is a spring.
- 20. The lock according to claim 18 or claim 19, wherein said at least one key combination element is pivotable about a pivot axis.
- 21. The key blank according to any of claims 1-9, and substantially as shown and described hereinabove.
- 22. The key according to any of claims 10-15, and substantially as shown and described hereinabove.
- 23. The lock according to any of claims 16-20, and substantially as shown and described hereinabove.

#### 9 ABSTRACT OF THE DISCLOSURE

A key blank including a generally elongate shaft portion defining first and second generally flat oppositely directed side surfaces, joined by edge surfaces, at least one of the first and second side surfaces cuttable to form key cuts that define a key combination surface, and at least one key combination element movably disposed in the elongate shaft portion and adapted for touching a lock combination element disposed in a cylinder lock plug, wherein the at least one key combination element has inherent energy for applying an urging force against the lock combination element. A key formed from the key blank and lock therefore are also disclosed.



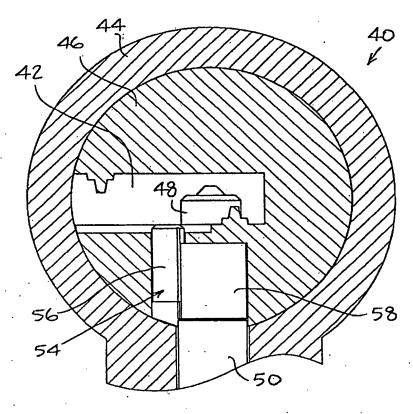
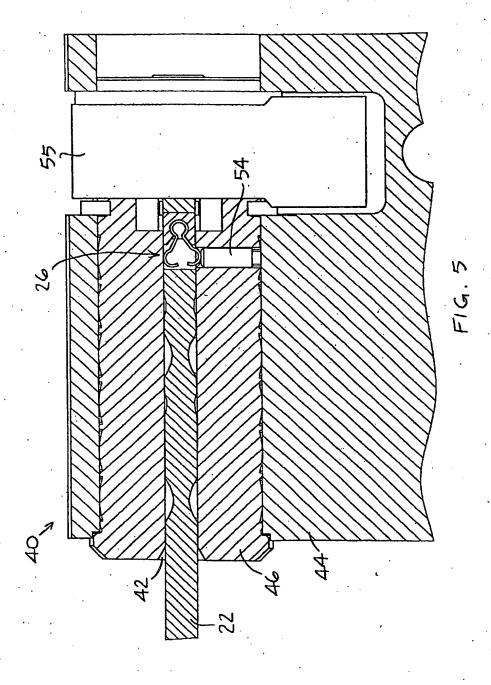


FIG.4



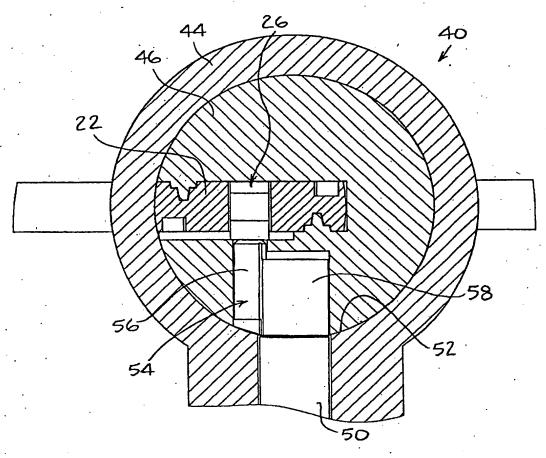


FIG.6